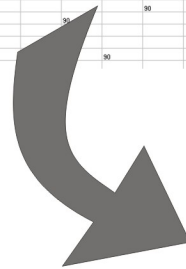


The screenshot displays the EstiPlan software interface. At the top, there are tabs for 'Planner', 'Stock', and 'Administration'. Below these are various icons for navigation and actions. The main area is divided into several sections:

- Order overview:** A table listing order details such as 'No.', 'Description', 'QTY', 'Unit', 'Time-C', 'Time-R', 'Mach.', and 'RR'. It includes a list of items like 'Støbe p3 BAT 800-1', 'Male bumper midter stk.', 'Tømme malekuv 1', 'Skare bumper ender', 'Skare bumper - evt. L...', and 'Forendeplate'.
- Job in order:** A table showing the breakdown of each order item into specific jobs, including 'Naem', 'No Data', and a weekly production schedule from 2014 Week 13 to Week 19.
- Customer:** A table listing customer information, including 'Customer', 'Article No.', 'Date', 'Order Line', 'Initials', and 'QTY'.
- Production Schedule:** A Gantt chart at the bottom showing the production timeline for various orders, with columns for weeks and rows for different order lines. It includes a legend for 'Unkown', 'Hold', '90 Plead', 'Plead', 'Strand', 'Placed', and 'Fis'.



EstiPlan

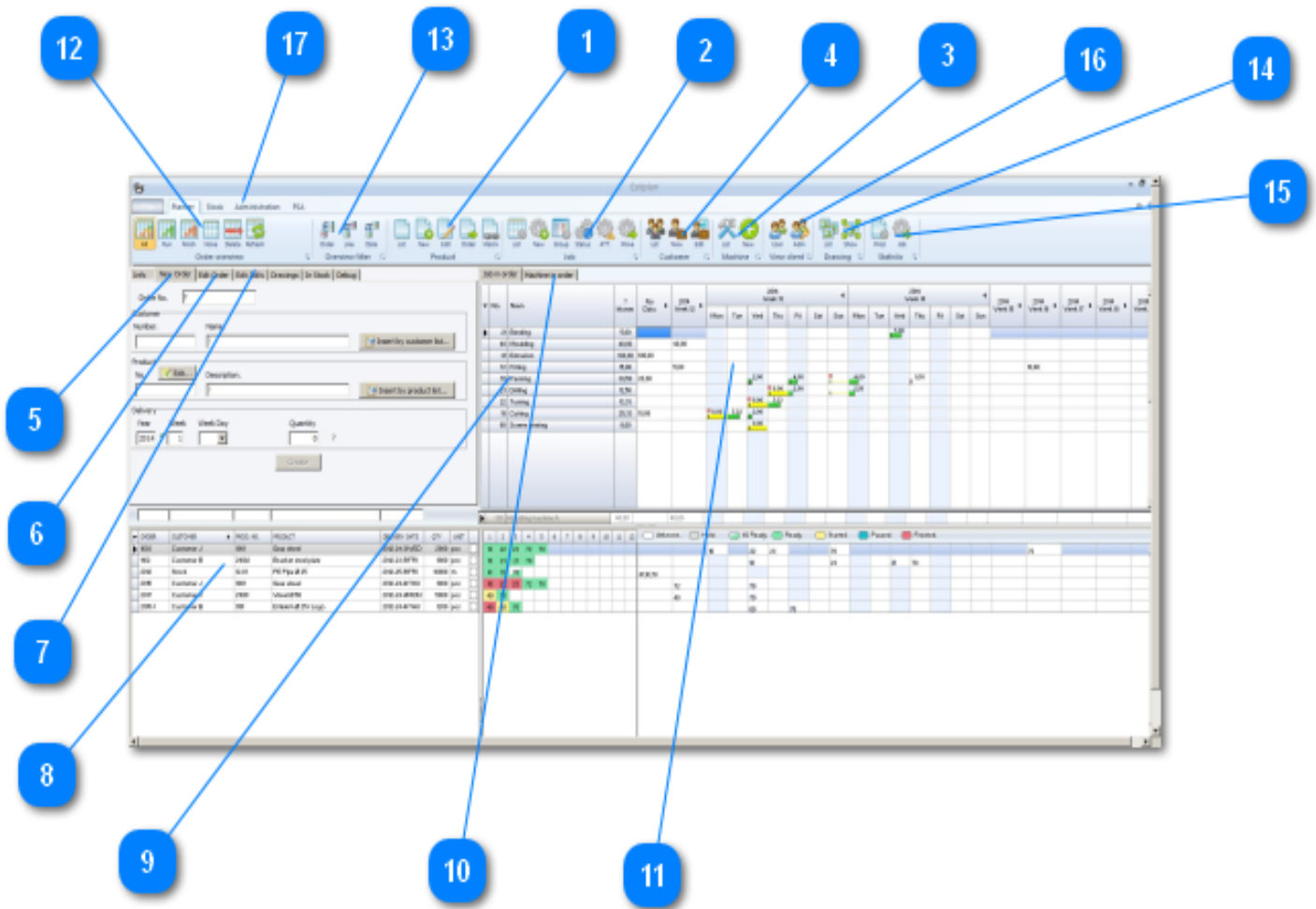
User guide
2018

Table of contents

Multi View.....	3
1. Products.....	5
1.1 Product list	6
1.1.1 Edit.....	7
1.1.1.1 Tags	8
4.1.1.1.1 Add Tag	9
1.1.1.2 Tag Template	10
1.2 New product	11
1.3 Edit a product.....	12
1.4 Order.....	13
1.5 Matrix	14
2. Jobs	15
2.1 Job list	16
2.2 Create a new job.....	18
2.3 Job Group.....	19
2.4 Job Status	20
2.5 Job problems.....	21
2.6 Job move.....	22
3. Machine	23
3.1 Machine List	24
3.2 Create a new machine.....	25
5. Order.....	26
6. Edit running order	27
7. Edit jobs in running order	28
8. Orders in EstiPlan	29
9. Jobs in Task Overview.....	30
10. Machines Task Overview	31
11. Progress of orders	32
12. Order overview filter.....	33
13. Job overview filter	34
14. Drawings.....	35
15. Statistics	36
16. View client	37
17. Administration	38
17.1 System Setup	39
Database setup window	40
Task Planner Setup (Licenced to ps-bord w7, Ultimate) window.....	41
Measure Units window	43
17.2 Product tags	44
Product Tag Overview window	45
Tag Templates Manager window.....	46
17.3 Workstation / Client - User.....	47
Setup workstation(s) window.....	48
configure client job/section dropdown, based on workstation window.....	49
configure client job/section dropdown, based on workstation window.....	50
Client user overview. window.....	51
About EstiPlan® window	52

Multi View

Hier you see all running orders, jobs and machine capacity.



1 Products on list - Create new products - Edit products - List on products in order - Matrix

2 Jobs on list - Create a new job -

3 Machine

4 Customer

5 New order

6 Edit running order

7 Edit jobs in running orders

8 Running orders

9 Active jobs in task view

10 Active machines in task view

11 Order overview

12 Order overview filter

13 Job overview filter

14 Drawings

15 Statistics

16 View clients

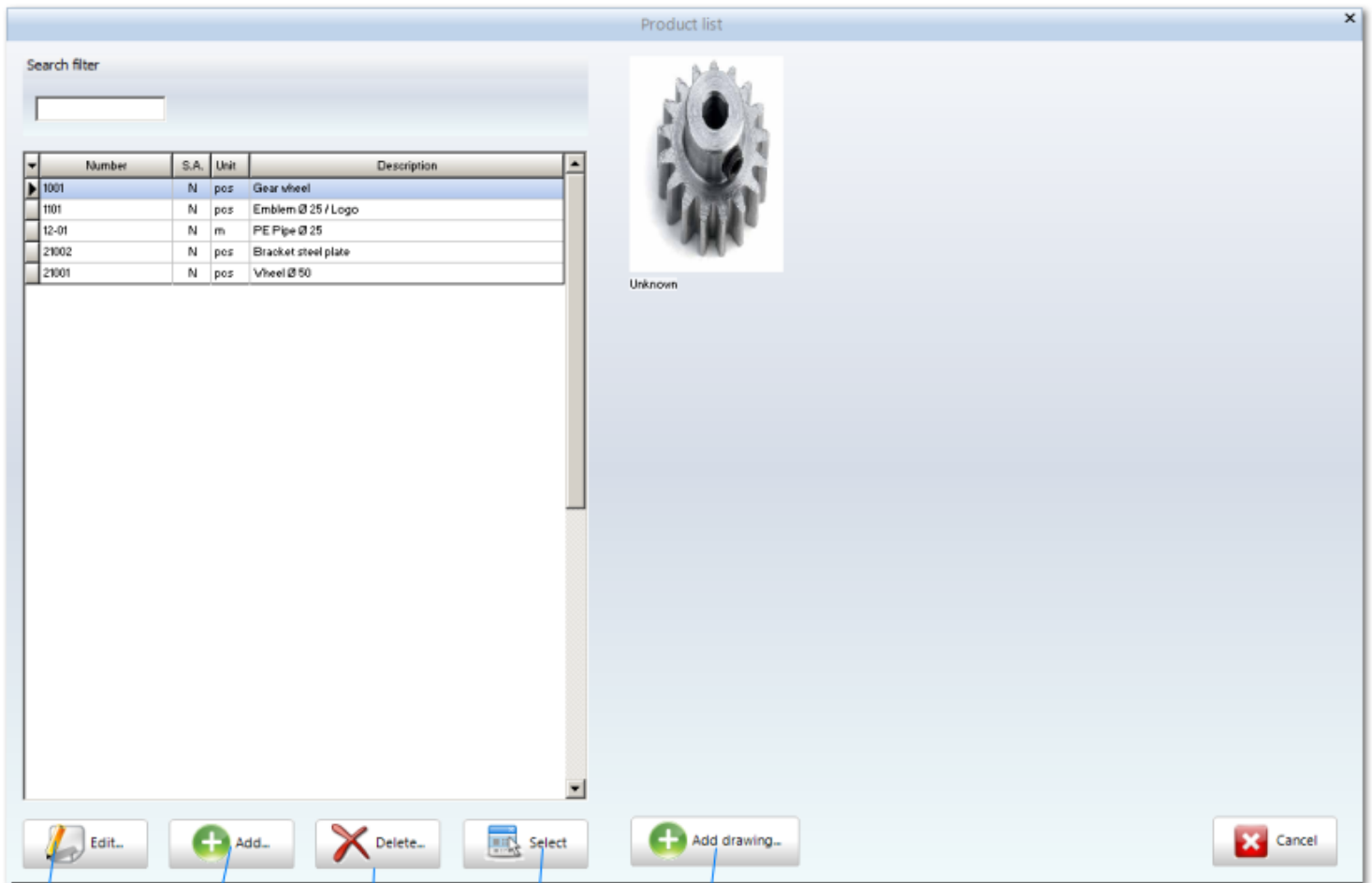
17 Administration

1. Products



- 1 Product list
- 2 Create a new product
- 3 Edit a product
- 4 Products in running orders
- 5 Jobs in product

1.1 Product list



1

2

4

3

5

- 1 Edit products
- 2 Add a new product
- 3 Select of product for new order
- 4 Delete of product
- 5 Drawing attached to a product

1.1.1 Edit

Job(s) in system.

Job	JobDescription	Qty	SA
18	Cutting	N	N
21	Bending	N	N
22	Tuning	N	N
23	Drilling	N	N
40	Moulding	N	N
41	Extrusion	N	N
60	Screen printing	N	N
70	Packing	N	N
72	Fitting	N	N


Product Job(s)

Job	Description	Unit	Transport To
-----	-------------	------	--------------

Product info.

Number: Description:

Stock Access



Unknown

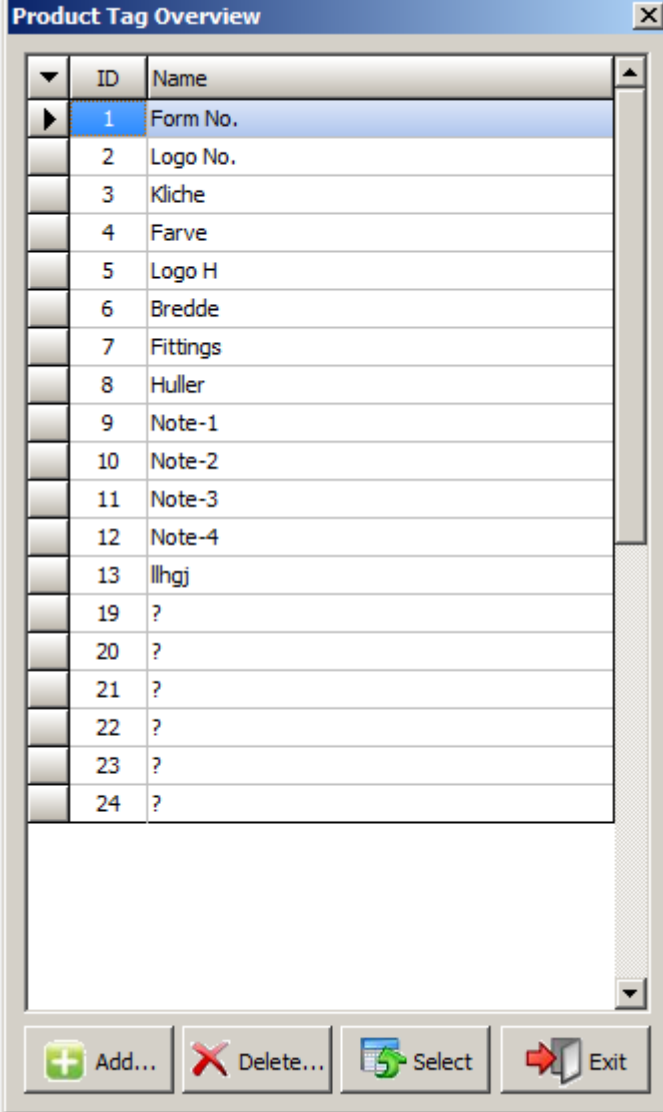
Product Tag(s)

ID	Name	Value
----	------	-------

+ Tag... + Tag Template... X Tag...

+ Add Drawing... Save and Close Cancel

1.1.1.1 Tags



The image shows a software dialog box titled "Product Tag Overview". It contains a table with two columns: "ID" and "Name". The first row is selected, showing ID 1 and Name "Form No.". The table lists 24 rows in total, with the last 10 rows having question marks in the "Name" column. Below the table is a toolbar with four buttons: "Add..." (with a plus icon), "Delete..." (with a red X icon), "Select" (with a green arrow icon), and "Exit" (with a red arrow icon).

ID	Name
1	Form No.
2	Logo No.
3	Kliche
4	Farve
5	Logo H
6	Bredde
7	Fittings
8	Huller
9	Note-1
10	Note-2
11	Note-3
12	Note-4
13	llhgj
19	?
20	?
21	?
22	?
23	?
24	?

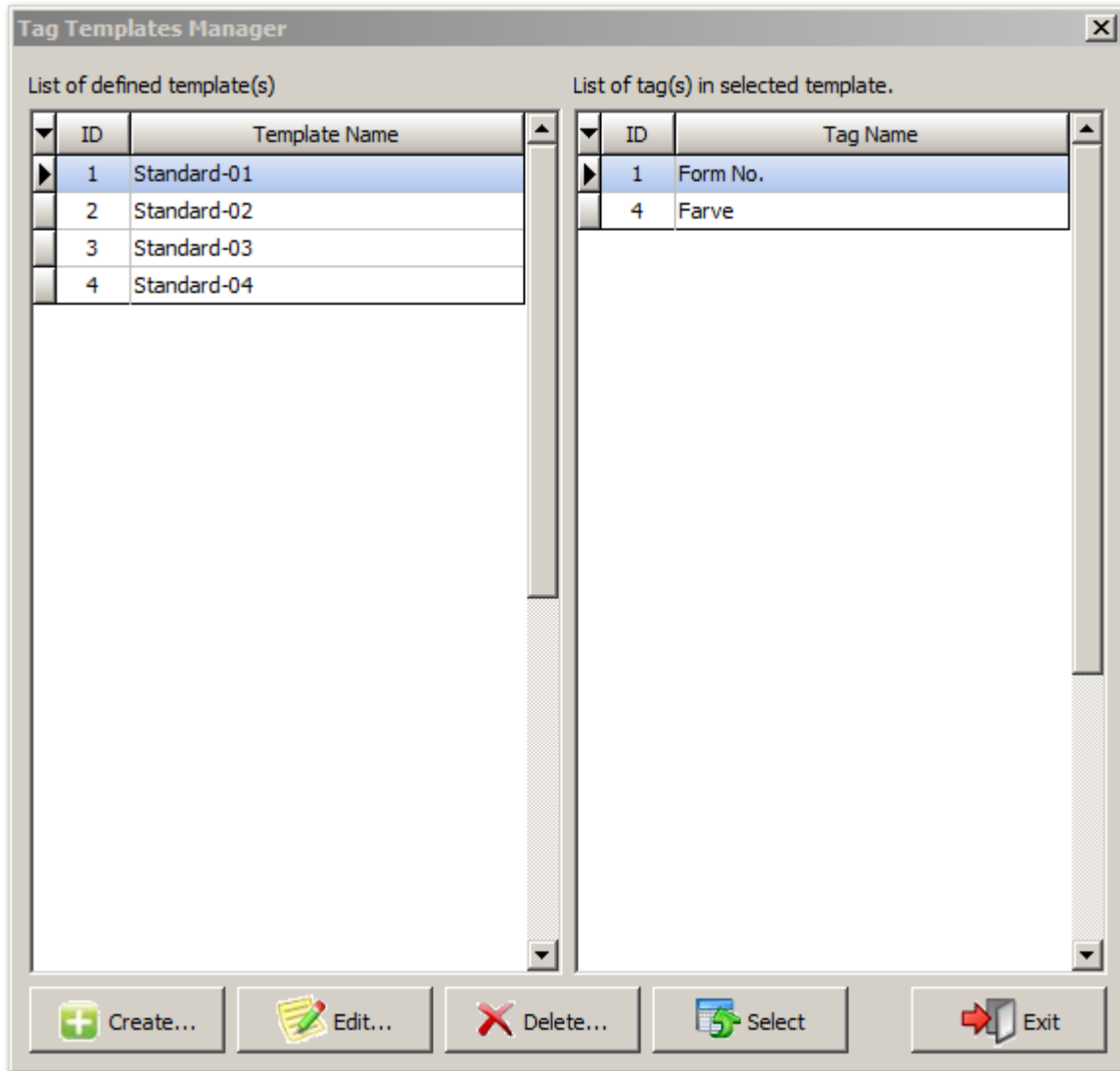
4.1.1.1.1 Add Tag



1 Add tags on a product

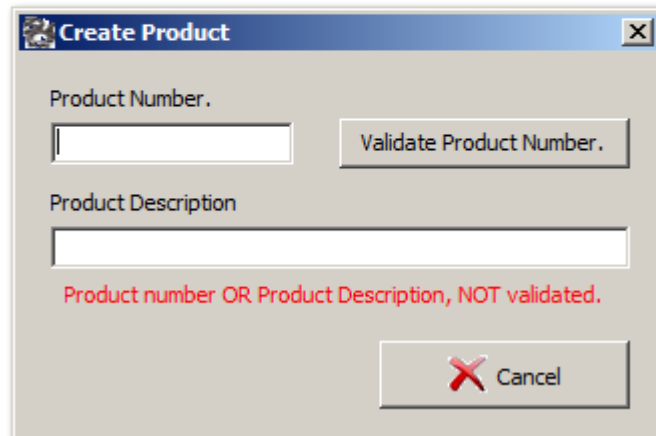
1.1.1.2 Tag Template

Tags and taggroups on products



1.2 New product

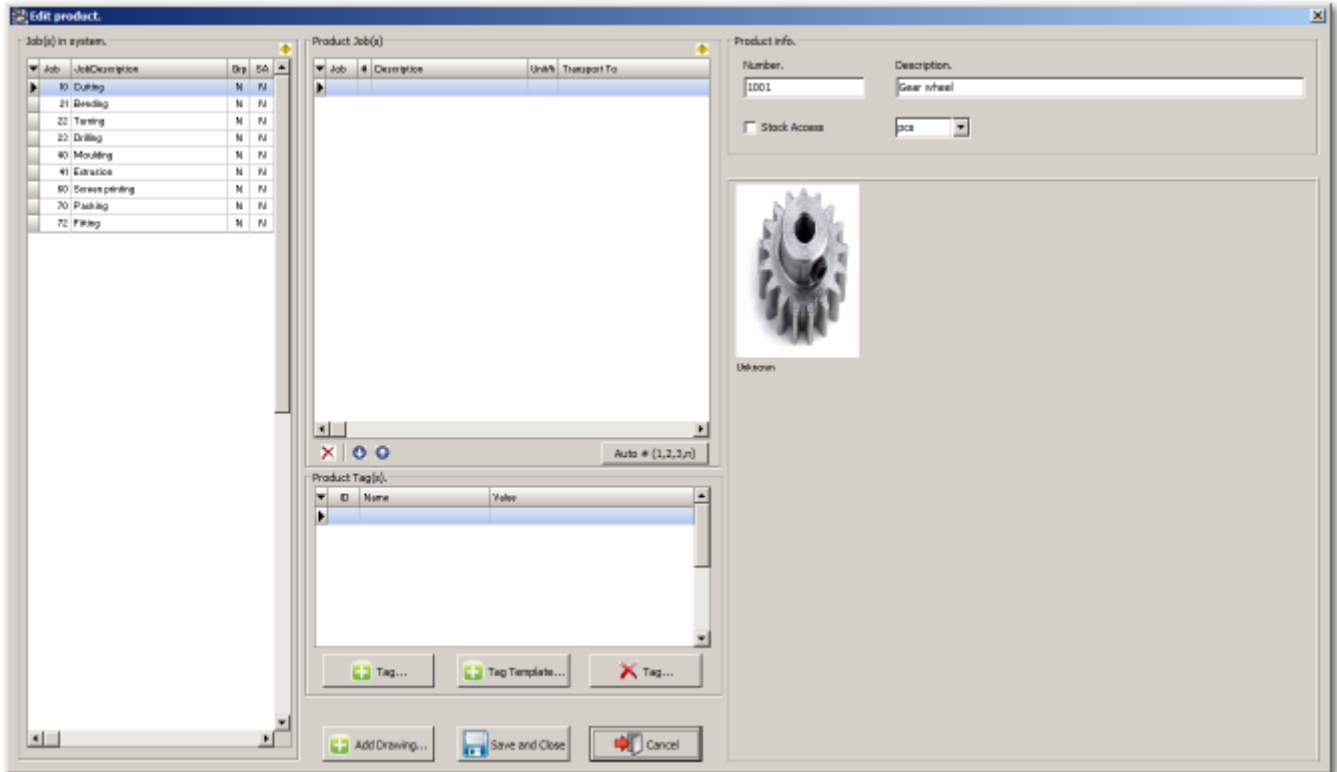
1



The image shows a 'Create Product' dialog box with a blue callout bubble containing the number '1' pointing to the 'Product Number' input field. The dialog box has a title bar with a close button (X) and contains the following elements:

- Product Number.** A text label above a single-line text input field.
- Validate Product Number.** A button located to the right of the 'Product Number' input field.
- Product Description** A text label above a multi-line text area.
- Product number OR Product Description, NOT validated.** A red error message displayed below the text area.
- Cancel** A button with a red 'X' icon, located at the bottom right of the dialog.


1.3 Edit a product



Order

Products in running orders

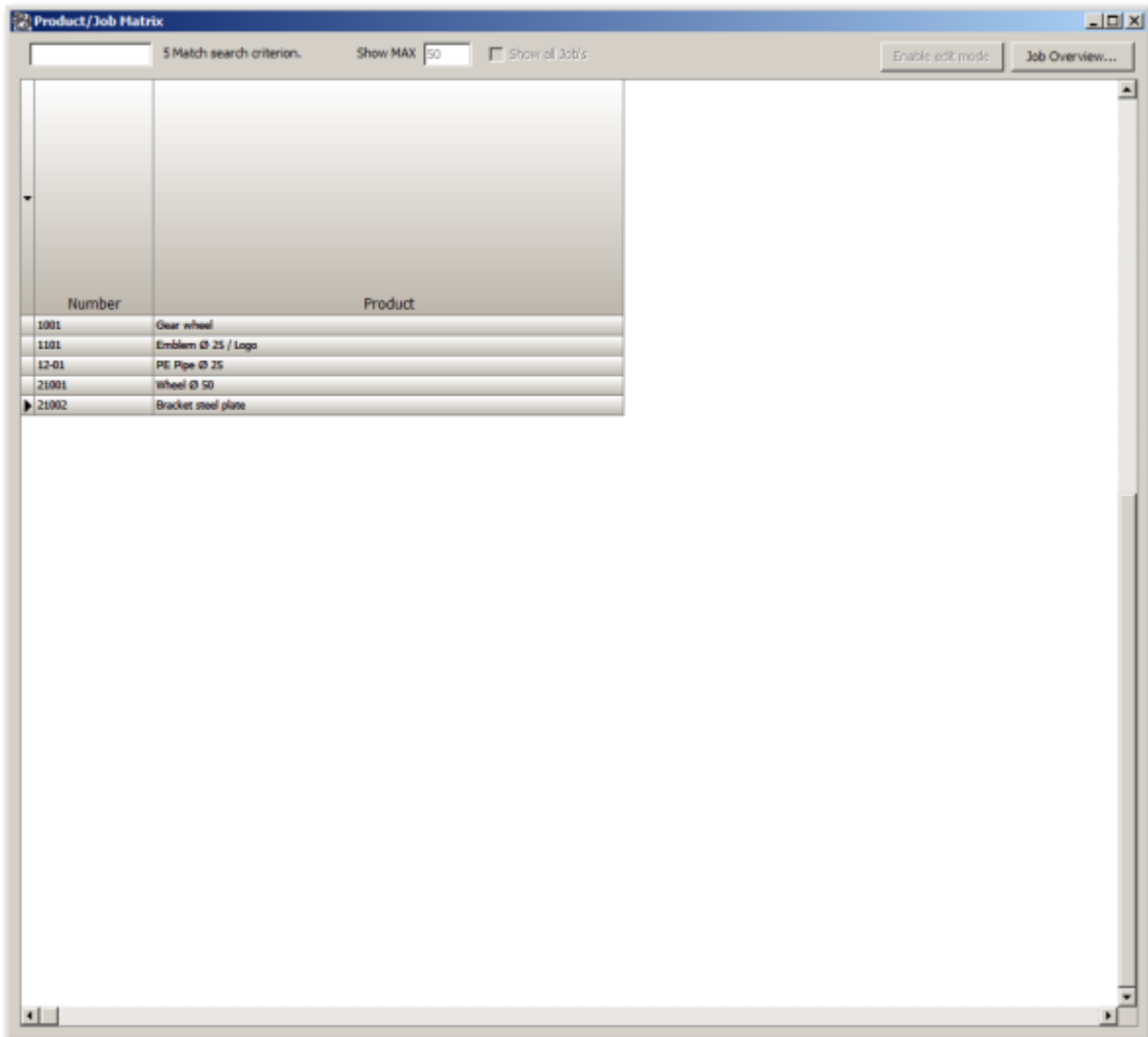
Order Line	Number	Description	QTY	QTY 2 Produce
2012	1001	Gear wheel	2000	0
1902	21002	Bracket steel plate	3000	0
2012	12-01	PE Pipe Ø 25	30000	0
2005-1	1101	Emblem Ø 25 / Logo	1200	0
2015	1001	Gear wheel	3000	0
2017	21001	Wheel Ø 50	5000	0



Unknown

1.5 Matrix

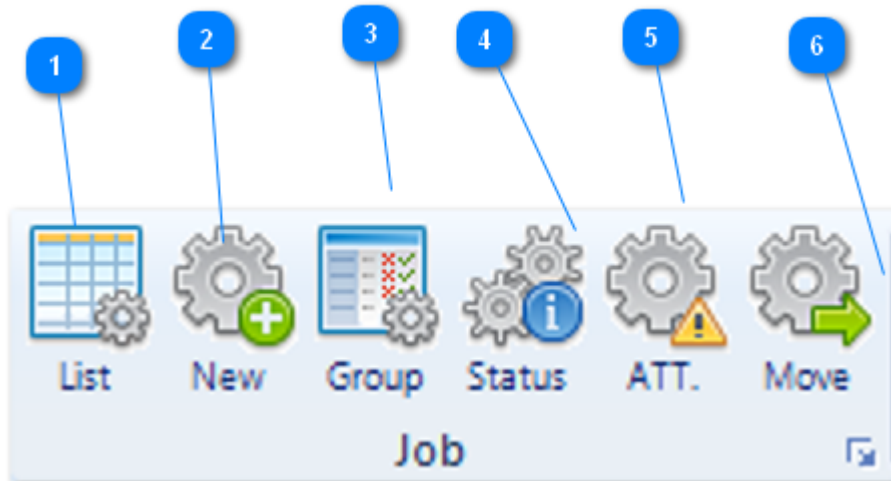
Jobs in running orders



The screenshot shows a software window titled "Product/Job Matrix". At the top, there is a search bar with the text "5 Match search criterion.", a "Show MAX" field with the value "50", and a checkbox labeled "Show all Job's". To the right of these fields are two buttons: "Enable edit mode" and "Job Overview...". Below the search bar is a table with two columns: "Number" and "Product". The table contains five rows of data:

Number	Product
1001	Gear wheel
1101	Emblem Ø 25 / Logo
12-01	PE Pipe Ø 25
21001	Wheel Ø 50
▶ 21002	Bracket steel plate

2. Jobs



- ① Job list
- ② Create a new job
- ③ Job Group
- ④ Job status
- ⑤ Info from production
- ⑥ Move jobs i planning

2.1 Job list

The screenshot shows a software window titled "Job overview" with a table of job data and a toolbar below it. The table has columns for Job No., Description, Mach., S.A., Section, Workstation no., and days of the week (Mon. to Sun.). The toolbar contains buttons for Delete, Create job..., Edit job..., Show Log..., List..., Global..., and Cancel. Blue callout boxes with numbers 1 through 9 point to specific elements in the interface.

Job No.	Description	Mach.	S.A.	Section	Workstation no.	Mon.	Tue.	Wed.	Thu.	Fri.	Sat.	Sun.
10	Cutting	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
21	Bending	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
22	Turning	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
23	Drilling	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
40	Moulding	<input type="checkbox"/>	<input type="checkbox"/>			2400	2400	2400	2400	2400	2400	2400
41	Extrusion	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
60	Screen printing	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
70	Packing	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0
72	Fitting	<input type="checkbox"/>	<input type="checkbox"/>			800	800	800	800	800	0	0

1 Job connected to a machine group

2 Not available

3 Jobs connected to a Jobgroup

4 Job connected to a workstation

5 Create a new job

6 Edit a job

7 Log on job changes

8 Job list on PDF

9 Edit job times

2.2 Create a new job

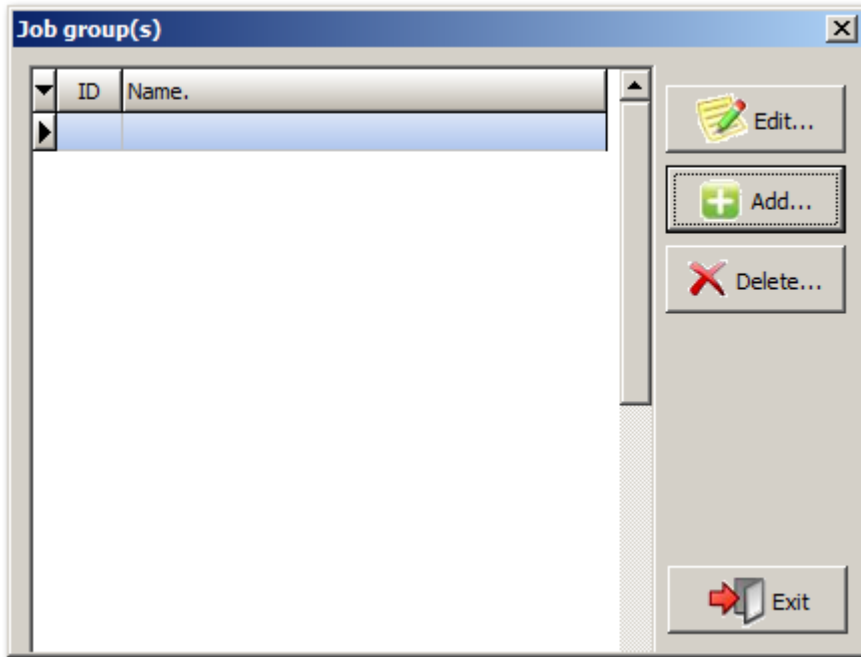
The screenshot shows a 'Create Job' dialog box with the following fields and controls:

- Job Number: A text input field containing a question mark '?'.
- Job Description: A larger text input field containing a question mark '?'.
- Work Time i 1/100 minutes: A row of seven spinners for days of the week (Mon., Tue., Wed., Thu., Fri., Sat., Sun.), each containing the value '0'.
- Checkboxes: Two checkboxes are located at the bottom. The first is labeled 'This is a Job Group.' and is marked with a blue circle '1'. The second is labeled 'Stock Access' and is marked with a blue circle '2'.
- Buttons: At the bottom, there are two buttons: 'Save & Close' (with a floppy disk icon) and 'Exit' (with a red arrow icon).

1 If wanted connect the job to a job group

2 Not available

2.3 Job Group



2.4 Job Status

▼	OrdreLinie	Customer no.	Product no.	Product description	Job Description	Delivery	Status	Transport To	Job Remarks
▶	1003	10010	1001	Gear wheel	Cutting	2012243	Klar	Turning	
	1003	10010	1001	Gear wheel	Turning	2012243	Klar	Drilling	
	1003	10010	1001	Gear wheel	Drilling	2012243	Klar	Fitting	
	1003	10010	1001	Gear wheel	Packing	2012243	Klar		
	1003	10010	1001	Gear wheel	Fitting	2012243	Klar	Packing	
	1102	10001	21002	Bracket steel plate	Cutting	2012235	Klar	Drilling	
	1102	10001	21002	Bracket steel plate	Bending	2012235	Klar	Packing	
	1102	10001	21002	Bracket steel plate	Drilling	2012235	Klar	Bending	
	1102	10001	21002	Bracket steel plate	Packing	2012235	Klar	Packing	
	2012	10	12-01	PE Pipe Ø 25	Cutting	2012255	Klar		
	2012	10	12-01	PE Pipe Ø 25	Extrusion	2012255	Klar	Cutting	
	2012	10	12-01	PE Pipe Ø 25	Packing	2012255	½Klar	Dispatching	

2.5 Job problems

Info from production.....problems on list

The screenshot shows a software window titled "Job Problem / Proposal" with a table interface. The table has the following columns: Product, Job time, Initials, Job Description, Reason, and Remarks. The table is currently empty. There are three callouts pointing to specific buttons in the interface:

- Callout 1: "En linje op button" (One line up button) pointing to a button in the top right corner of the table area.
- Callout 2: "Luk button" (Close button) pointing to a button in the top right corner of the window.
- Callout 3: "En linje ned button" (One line down button) pointing to a button in the bottom right corner of the table area.

1


2

3

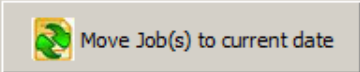

2.6 Job move

Move of jobs on order view

Move old hanging job(s) to current date

 **Move not running/finished job(s) to current date. The list shown contains the job(s) to be moved..**
WARNING There is no UNDO on this function!!!

Product No.	Product Desc.	Job No.	Job Desc.	Status	Qty	YYYYwD
1001	Gear wheel	72	Fitting	Klar	2000	2014163
1101	Emblem Ø 25 / Logo	70	Packing	Klar	2000	2014135
1001	Gear wheel	10	Cutting	Klar	2000	2014131
1001	Gear wheel	22	Turning	Klar	2000	2014133
1001	Gear wheel	23	Drilling	Klar	2000	2014134
1001	Gear wheel	70	Packing	Klar	2000	2014137
21002	Bracket steel plate	10	Cutting	Klar	1000	2014133
21002	Bracket steel plate	21	Bending	Klar	1000	2014143
21002	Bracket steel plate	23	Drilling	Klar	1000	2014137
21002	Bracket steel plate	70	Packing	Klar	1000	2014144
1001	Gear wheel	70	Packing	Klar	1000	2014133
1001	Gear wheel	72	Fitting	Klar	1000	2014125
21001	Wheel Ø 50	70	Packing	Klar	0	2014133

3. Machine



3.1 Machine List

Machine list									
(----- Work Time in 1/100 minutes -----)									
No.	Label	Description	Mon.	Tue.	Wed.	Thu.	Fri.	Sat.	Sun.
1 ?		?	2400	2400	2400	2400	2400	2400	2400
101 ?		CNC machine 1	800	800	800	800	800	0	0
103 ?		Drilling cnc machine	800	800	800	800	800	0	0
108 ?		Cutting machine	800	800	800	800	800	800	800
201 ?		Screen printing machine	750	750	750	750	700	0	0
301 ?		Moulding machine A	2400	2400	2400	2400	2400	2400	2400
306 ?		Extruder	2400	2400	2400	2400	2400	2400	2400

+

Create... Edit Delete PDF Cancel

3.2 Create a new machine



Create Machine.

Machine number.

Machine description.

Runtime in 1/100 minutes.

Mon.	Tue.	Wed.	Thu.	Fri.	Sat.	Sun.
2400	2400	2400	2400	2400	2400	2400

 Save & Close  Exit


5. Order

The screenshot shows a software window with a menu bar and several input sections. The menu bar includes 'Info', 'New Order', 'Edit Order', 'Edit Job's', 'Drawings', 'In Stock', and 'Debug'. The 'New Order' menu item is highlighted with a blue circle containing the number 1. Below the menu bar, there are four blue circles with numbers 2, 3, 4, and 5. Callout 2 points to the 'Ordre No.' field. Callout 3 points to the 'Customer Number' field. Callout 4 points to the 'Product No.' field. Callout 5 points to the 'Edit...' button next to the 'Product No.' field. There are also callouts 6, 7, and 8 at the top of the window, pointing to the 'Edit Order', 'Drawings', and 'In Stock' menu items respectively. The form contains the following fields and buttons:

- Ordre No. [?]
- Customer Number. [] Name. [?]
- Insert by customer list... [button]
- Product No. [] Description. [?]
- Edit... [button]
- Insert by product list... [button]
- Delivery Year: [2014] Week: [1] Week Day: [] Quantity: [0] ?
- Create [button]

- 1 Create new order
- 2 New order no., max 20 cifre
- 3 Customer no. or insert by customer list
- 4 Product no. or insert by product list
- 5 Edit running order
- 6 Edit jobs in running order
- 7 Drawing connected til the product
- 8 Not available

6. Edit running order

Order				
Number	dbOrdreNo			
Customer				
dbKundeno	dbkundenname			
Article				
dbArtikelNo	dbArtikelName			
Delivery				
Year	Week	Week Day	Quantity	
2012	0	<input type="text"/>	0	

1

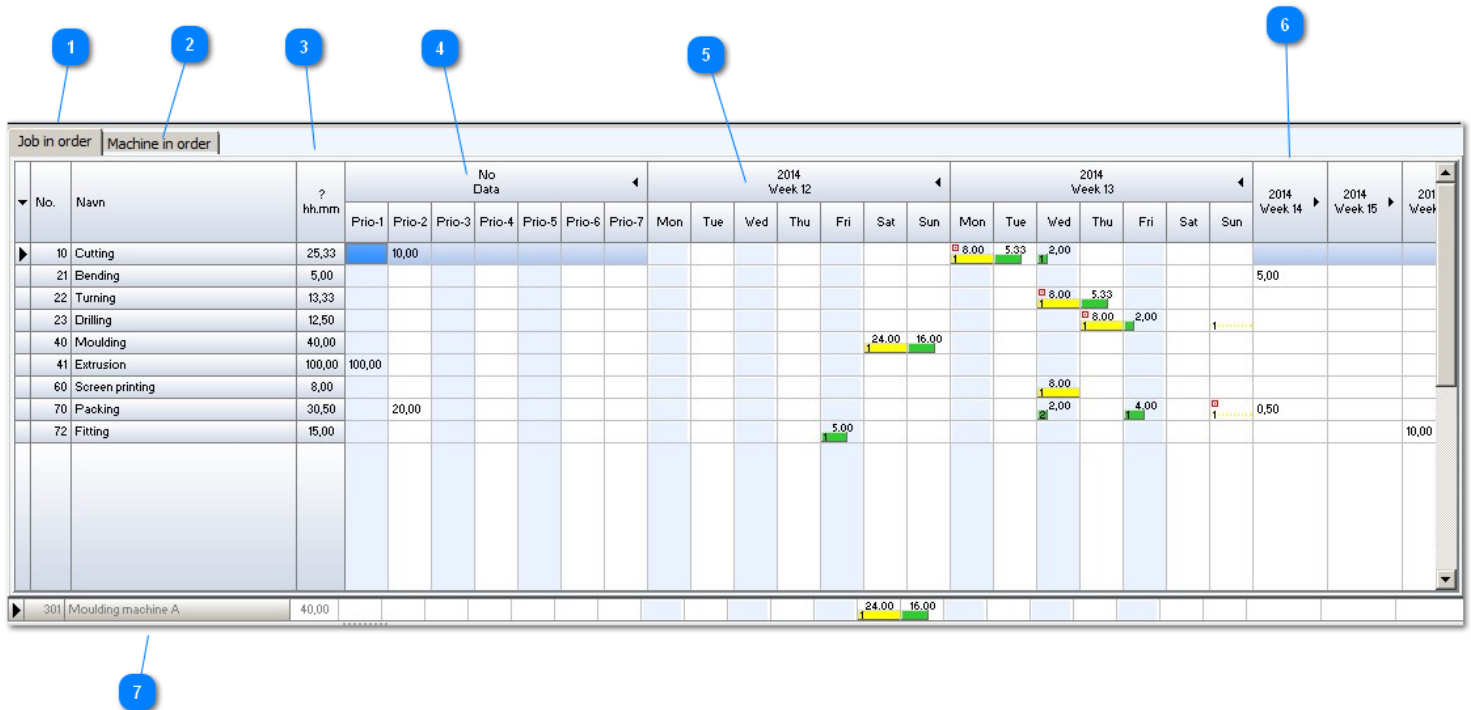
1 Confirming changes

8. Orders in EstiPlan

ORDER	CUSTOMER	PROD. NO.	PRODUCT	DELIVERY DATE	QTY	UNIT	
1003	Customer J	1001	Gear wheel	2012-24-3/WED	2000	pcs	<input type="checkbox"/>
1102	Customer B	21002	Bracket steel plate	2012-23-5/FRI	1000	pcs	<input type="checkbox"/>
2012	Stock	12-01	PE Pipe Ø 25	2012-25-5/FRI	10000	m	<input type="checkbox"/>
2015	Customer J	1001	Gear wheel	2012-24-4/THU	1000	pcs	<input type="checkbox"/>
2017	Customer J	21001	Wheel Ø 50	2012-24-1/MON			<input type="checkbox"/>
2105-1	Customer B	1101	Emblem Ø 25 / Logo	2012-24-4/THU	1200	pcs	<input type="checkbox"/>

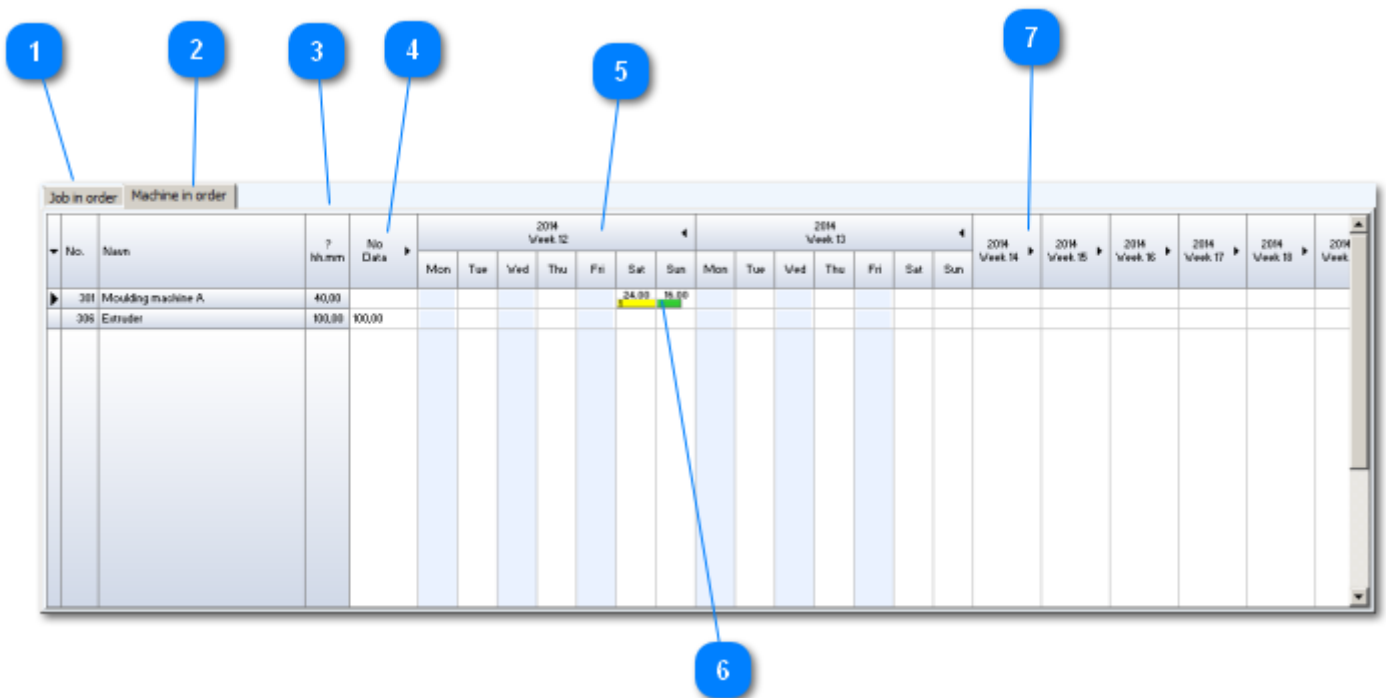
Edit Product

9. Jobs in Task Overview



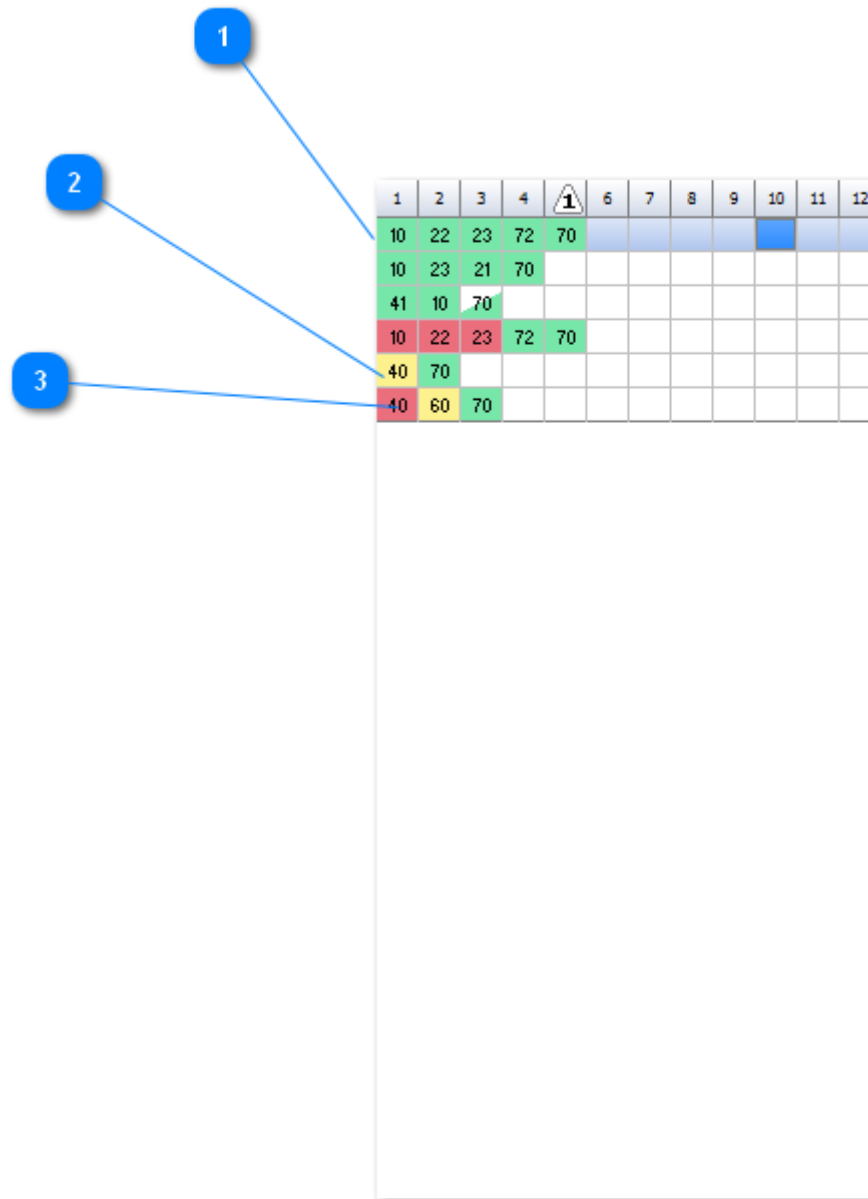
- 1 Jobs in running orders
- 2 Change to machines in running orders
- 3 Hours for running orders
- 4 No week or days
- 5 Jobs in running orders week days
- 6 Jobs in running orders, week
- 7 Machines in running orders

10. Machines Task Overview



- 1 Machines in running orders
- 2 On / off..... machines in running orders
- 3 Hours for machines in running orders
- 4 No week or days
- 5 Machines in running orders week / days
- 6 Colours showing progress
- 7 Machines in running orders week

11. Progress of orders

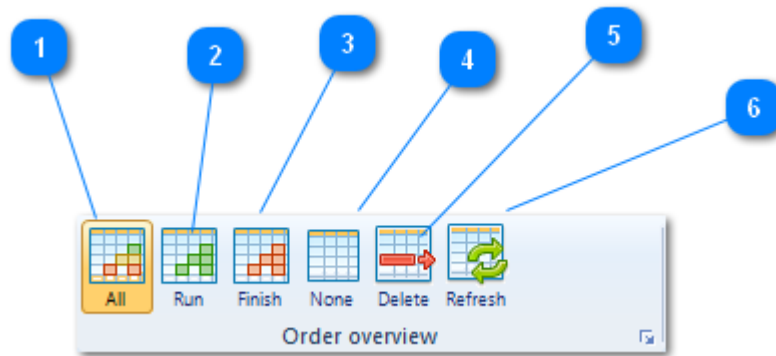


1 Green - jobs ready for production

2 Yellow - jobs working

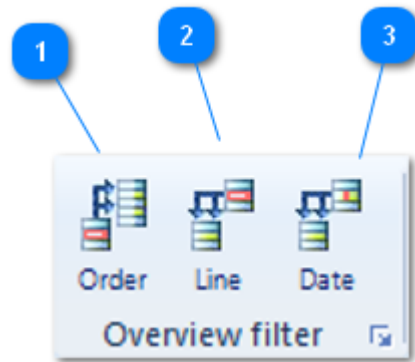
3 red - jobs finished in production

12. Order overview filter



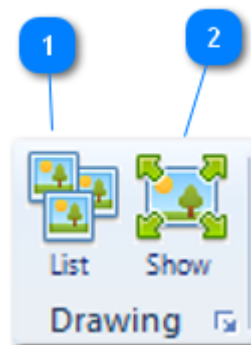
- 1 All orders
- 2 Only orders working
- 3 Only finished orders
- 4 No orders
- 5 Delete a order line
- 6 Refresh

13. Job overview filter



- 1 Mark a order line, and you see the connected jobs
- 2 Mark a job line, and you see the connected order lines
- 3 Mark a job, and you see the connected order lines

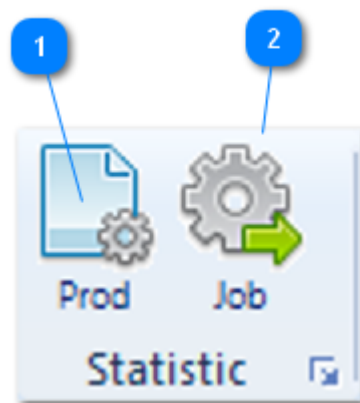
14. Drawings



1 Drawing list

2 Drawing connected to a product

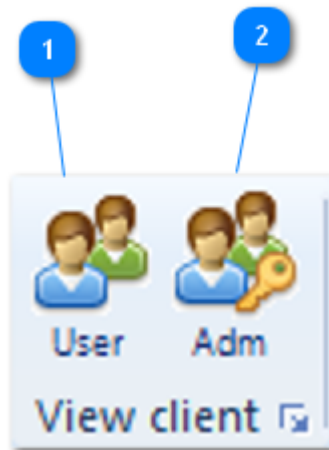
15. Statistics



1 Production statistic

2 Job statistic

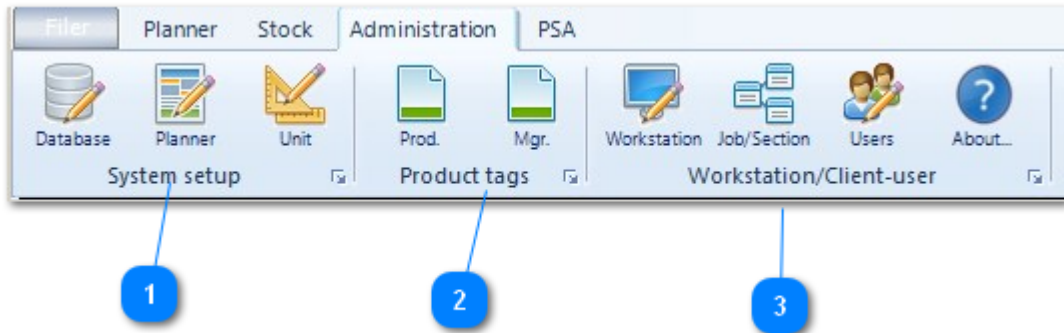
16. View client



1 User clients

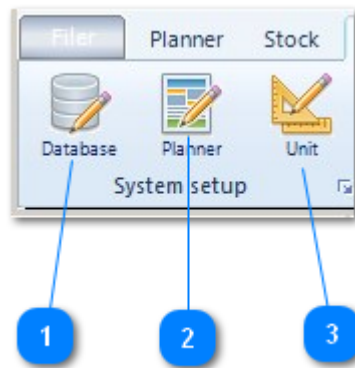
2 Administrator

17. Administration



- 1 Database - Planner - Units
- 2 Production tags
- 3 Workstation / Client - user

17.1 System Setup



1 Database

2 Planner

3 Units

Database setup window

The image shows a 'Database setup' dialog box with the following fields and values:

- Host IP:** 127.0.0.1 (Callout 1)
- Database Name:** estitechbizsitedb (Callout 2)
- User ID:** root (Callout 3)
- User Password:** mysql (Callout 4)

Buttons: Save, Cancel

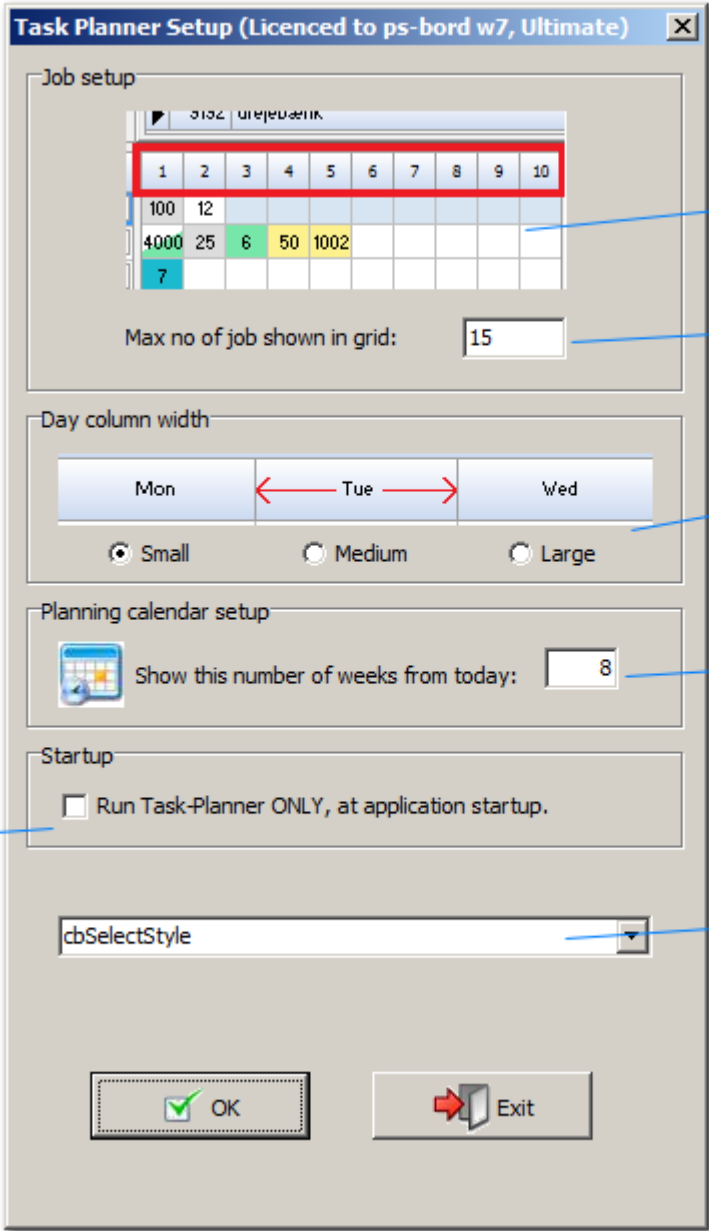
1

2

3

4

Task Planner Setup (Licenced to ps-bord w7, Ultimate) window



1

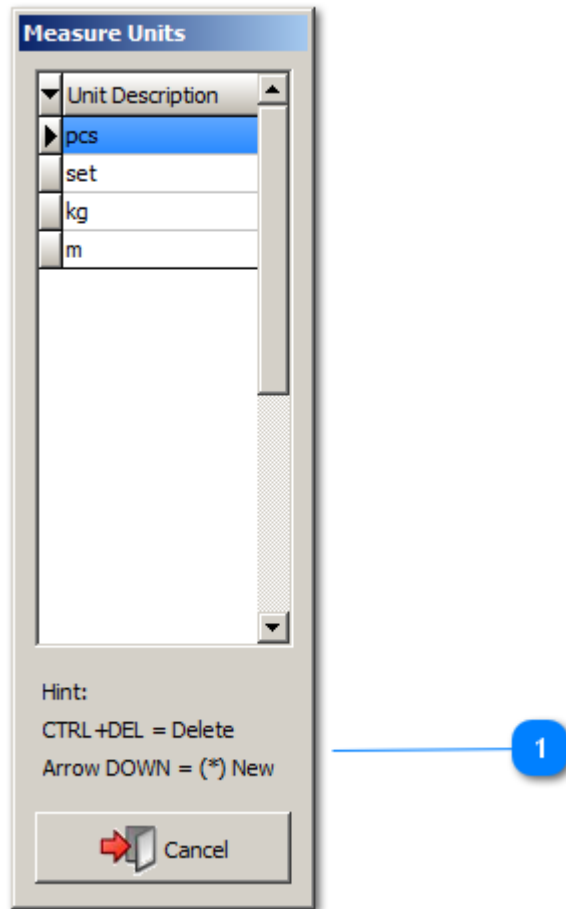
2

3

4

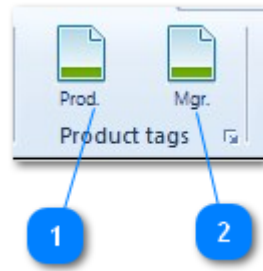
5

Measure Units window



1 Create / delete measurements

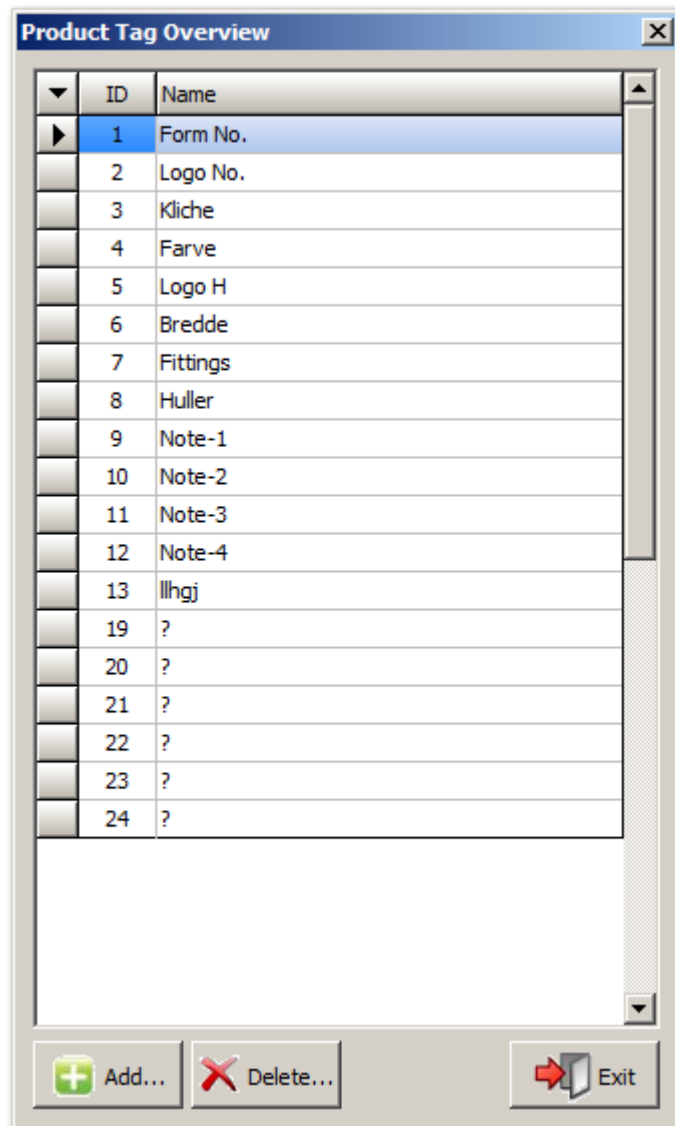
17.2 Product tags



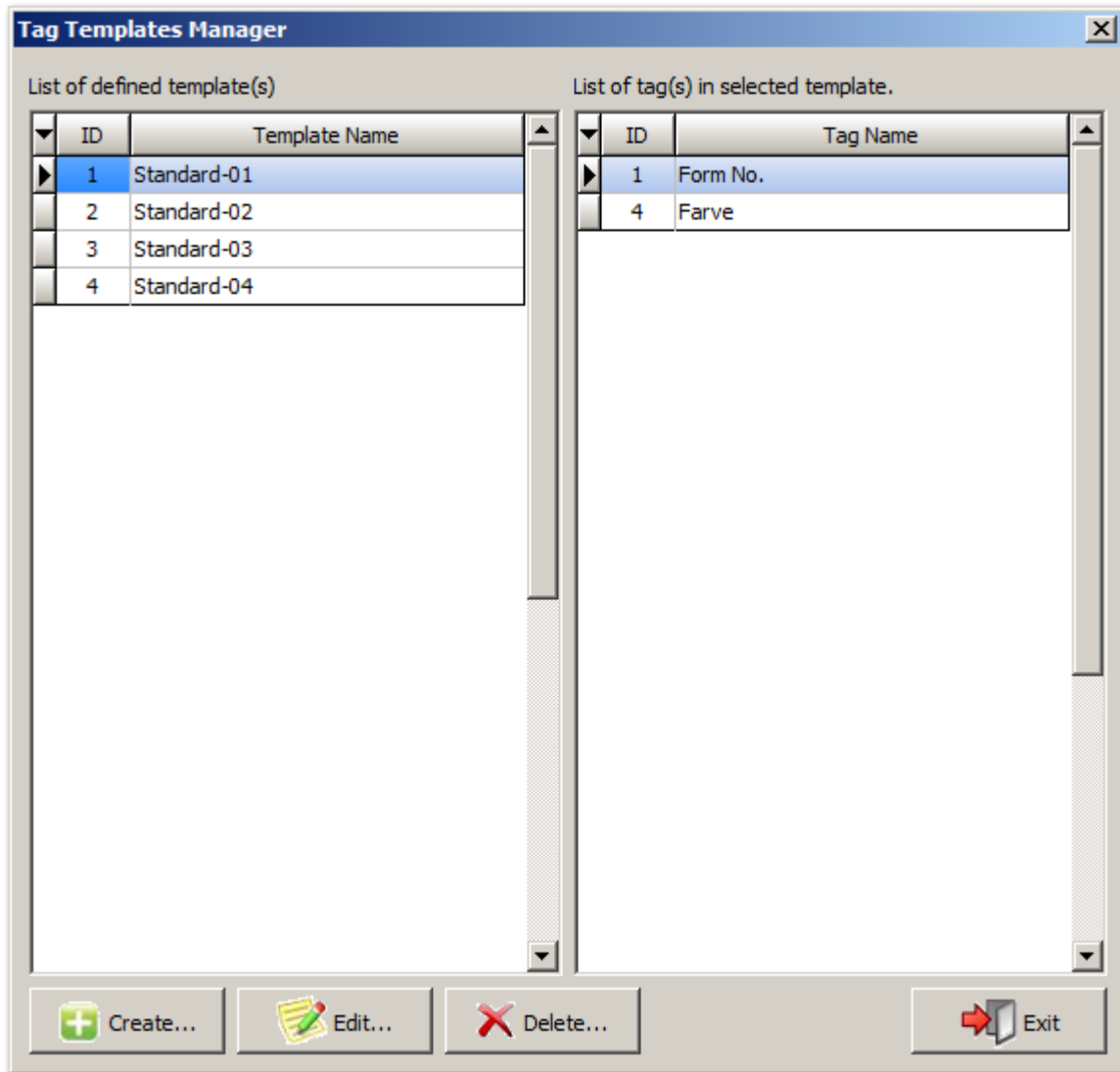
1 Production tags

2

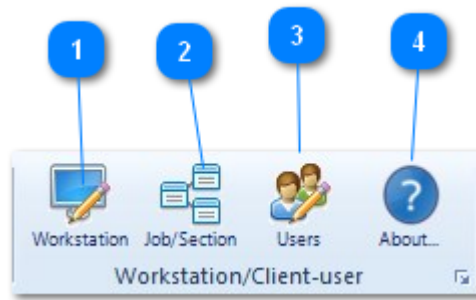
Product Tag Overview window



Tag Templates Manager window

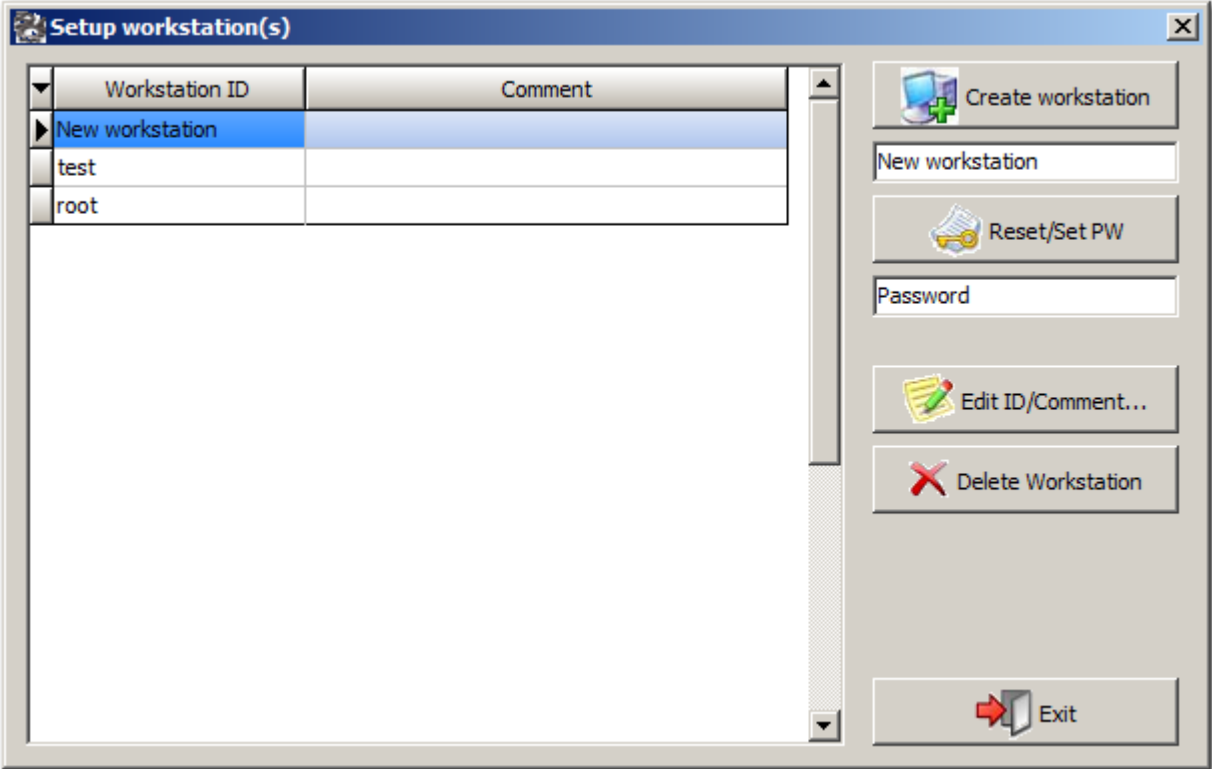


17.3 Workstation / Client - User



- 1 Workstation
- 2 Job / jobgroup
- 3 User
- 4 About

Setup workstation(s) window





configure client job/section dropdown, based on workstation window

configure client job/section dropdown, based on workstation

Select the job(s), Section(s) you want displayed in the client drop down, selected by workstation name. ▼

Job	Show	Job Description
▶ 10	<input type="checkbox"/>	Cutting
▶ 21	<input type="checkbox"/>	Bending
▶ 22	<input type="checkbox"/>	Turning
▶ 23	<input type="checkbox"/>	Drilling
▶ 40	<input type="checkbox"/>	Moulding
▶ 41	<input type="checkbox"/>	Extrusion
▶ 60	<input type="checkbox"/>	Screen printing
▶ 70	<input type="checkbox"/>	Packing
▶ 72	<input type="checkbox"/>	Fitting

Section	Show	Section description
▶		

 Save  Exit



configure client job/section dropdown, based on workstation window

configure client job/section dropdown, based on workstation

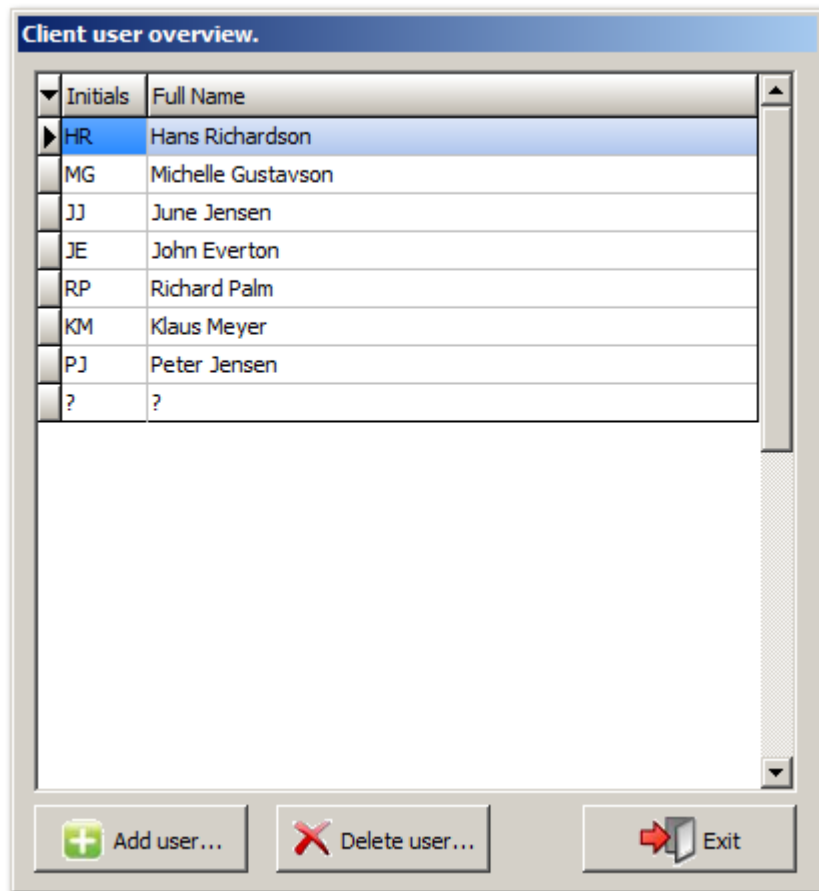
Select the job(s), Section(s) you want displayed in the client drop down, selected by workstation name. ▼

Job	Show	Job Description
▶ 10	<input type="checkbox"/>	Cutting
▶ 21	<input type="checkbox"/>	Bending
▶ 22	<input type="checkbox"/>	Turning
▶ 23	<input type="checkbox"/>	Drilling
▶ 40	<input type="checkbox"/>	Moulding
▶ 41	<input type="checkbox"/>	Extrusion
▶ 60	<input type="checkbox"/>	Screen printing
▶ 70	<input type="checkbox"/>	Packing
▶ 72	<input type="checkbox"/>	Fitting

Section	Show	Section description
▶		

 Save  Exit

Client user overview. window



About EstiPlan® window

